

MAY -2 1921

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✓ Part 2 ✓

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The Bray Pictures Corporation
presents
"ELEMENTS OF THE AUTOMOBILE"

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Produced for
The Education
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Reel

Sub

The Differential (Continued)

Sub

As long as the wheels are fastened to one shaft, they cannot turn independently. The shaft is therefore divided into two parts.

Sc 1

Medium shot of the rear end of the car. Driven gear dissolves out. Straightbar axle dissolves to two separate axles. Flash to close up of same. Flash to medium shot. Action of wheels turning independently, first one, then the other.

Sub

A mechanism called the differential is used. It permits the axle-shafts to revolve independently while receiving power from the engine.

Sc 2

Medium shot of rear end of car with the differential complete. Action of wheels turning at equal speeds. Flash to close up. Action. Flash to medium shot. Chain comes in and ties left rear wheel. Action of the right wheel.

Sub

A bevel gear is fastened solid on the end of each shaft.

Sc 3

Close up of two ends of shaft. Side gears dissolve in. Flash to medium shot of same. Action of each wheel turning back and forward.

Sub

A bevel pinion connects them.

- Sc 4 Close up of side gears. Bevel pinion dissolves in.
- Sub When this pinion is rotated it turns the bevel gears.
- Sc 5 Close up of the side gears and one bevel pinion.
Action at equal speeds.
- Sub If the wheels are required to turn at equal speeds,
the pinion merely acts as a lock.
- Sc 6 Medium shot. Two side gears and one pinion. Action
of wheels turning at equal speeds. Flash to close
up in action.
- Sub One wheel may be stopped completely. The other
wheel then gets all the power.
- Sc 7 Medium shot. Chain comes in and fastens right rear
wheel. Action of left. Flash to close up in ac-
tion.
- Sub The wheels could be turned in opposite directions
- Sc 8 Medium shot of the two side gears and pinion. Ac-
tion of right wheel going forward and the left
wheel going in reverse direction. Flash to close
up of same in action.
- Sub Or they may turn in the same direction at differ-
ent speeds as in going around a curve.
- Sc 9 Medium shot of rear end of car. Two side gears
and pinion. Action of right wheel going faster
than the left. Flash to close up in action.
- Sub One pinion is not strong enough. Four are usually
employed.
- Sc 10 Close up of side gears and one pinion. Three others
dissolve in.
- Sub The action is just the same.
- Sc 11 Close up. Four pinions and two side gears. Action
of the right shaft turning faster than the left.
- Sub The pinions are mounted on a big gear through which
power is delivered from the engine.
- Sc 12 Close up of side gears and four pinions. Driving
gear and spider dissolve on. Flash to long shot.
Propeller shaft and pinion dissolve in. Action of
dummy engine driving rearwheels at equal speeds.
Flash to medium shot. Action. Flash to close up
in action.
- Sub This big gear is not fastened to the shaft but turns
loosely on it.

- Sc 13 Close up of big gear revolving on shaft.
- Sub It is not even directly connected to the bevel gears.
- Sc 14 Close up of big gear. Side gears dissolve in. Action of large gear.
- Sub The small pinions connect the big gear with the bevel gears.
- Sc 15 Close up of large gear and two side gears. Pinion and spider dissolve in. Action of differential turning as a unit.
- Sub The big gear, of course, gets its power from the propellor-shaft.
- Sc 16 Close up of differential and driving pinion. Action.
- Sub Let us trace the application of power to the rear wheels, beginning with the engine.
- Sub (1) The engine turns the propellor-shaft, which turns the axle drive pinion.
- Sc 17 Medium shot of rear end of car. No differential shown. Just the propellor-shaft and pinion. Pointer indicates them. Action of propellor-shaft and pinion.
- Sub (2) The pinion drives the axle-drive bevel gear.
- Sc 18 Medium shot of rear end of car. No differential shown. Just propellor-shaft and pinion. Large gear dissolves on. Action of propellor-shaft and large gear.
- Sub The bevel gear carries the four differential pinions.
- Sc 19 Close up of large gear, four pinions and spider. Also propellor-shaft pinion. Action of propellor-shaft pinion turning large gear.
- Sub The pinions turn the axle-shafts by means of the differential side gears. (Both side gears are needed or the axle-shafts cannot be turned.)
- Sc 20 Close up of differential without side gears. One side gear dissolves in. Action of the propellor-shaft turning large gear. Pause. Other side gear dissolves on. Action of whole as a unit. Flash to medium shot of same in action.

M S The Axle Housing.

Sub It would be poor construction to allow the frame to rest on the axle-shafts as shown.

Sc 1 Medium view. Rear end of car showing differential. Pointer indicates supports.

Sub The axle-shafts and differential are enclosed in the axle housing, which carries the load.

Sc 2 Rear wheels and differential (no frame) supported on pedestals. Rear axle housing dissolves in place. Pause. Frame and propeller-shaft dissolve in.

Sub The axle construction shown here is called the full floating axle.

Sub In this type, the only duty of the axle shafts is to turn the wheels.

Sc 3 Medium shot. Frame, rear axle, housing and wheels. Dissolves to section of housing. Pointer indicates two shafts. Action.

Sub The wheels fit on the ends of the housing.

Sc 4 Medium shot of rear end of car. Housing in section. Wheels and differential dissolve out. Wheels dissolve in.

Sub This rear axle may be said to consist of two axles.
 (1) The driving axle.

Sc 5 (no frame) Rear wheels and differential supported on pedestals. Action of differential turning as a unit, both wheels turning at equal speeds.

Sub (2) The supporting axle, or axle housing.

Sc 6 Medium shot. Rear end. Differential encased in rear axle housing.

M S The Front Axle.

Sub The front axle is dropped to act as a fender for the protection of the engine.

Sc 1 Straight on view of front straight axle. Engine and frame dissolve out. Wheels dissolve out. Straight bar axle dissolves to dropped axle. Wheels dissolve in. Frame and simple engine dissolve in.

M S Springs.

Sub The weight of the car is carried by the front and rear axles.

Sc 1 Long shot of elementary car. Everything dissolves out but the front and rear ~~wheels~~. *axles*

Sub Springs are placed between the axles and the frame to take up the shocks.

Sub At the rear axle they are fastened to the axle housing.

Sc 2 Long shot of both axles. Rear springs dissolve in.

Sub At the front they are fastened directly to the front axle.

Sc 3 Long shot ~~of~~ front and rear axle. Springs dissolve in on front axle.

Sub The frame rests on the springs.

Sc 4 Long shot of front and rear axles and springs. Frame dissolves on. Wheels, dummy engine and the steering mechanism dissolve on.

Sc 5 Cartoon of two men carrying a sign which reads as follows:

Sub End of Part 2.

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